

CERTIFICATE

ISO 3834-2:2006

Management of Quality in Welding
Comprehensive quality requirements

Vinçotte nv,

Jan Olieslagerslaan 35
B-1800 Vilvoorde - Belgium

This is to certify that the following company @ location(s)

DENYS nv
[headquarters]

Industrieweg 124
B-9032 Wondelgem
Belgium

**DENYS Engineers &
Contractors bv**

[Dutch office]
Darwinstraat 5
2722 PX Zoetermeer
Netherlands

DENYS France SAS
[French office]

21 Boulevard Haussman
75009 Paris
France

Has established and maintains a quality system according the requirements of

ISO 3834 part 2 ed.2006

For the following product(s) or service range(s)

**Manufacturing of pipelines, metallic pressure bearing piping systems
and accessories, with an operating pressure ≥ 10 bar_g**

With the Scope of Activity stated in the attached Annex to this certificate

Certificate number: **2016 WMS 16 Rev 2**
Date of first issue: **16th December 2016**
Date of current issue: **8th April 2020**
Expiration date : **15th December 2021**

Further clarifications regarding the scope of this certificate and the applicability of ISO 3834-series:2006 requirements may be obtained by consulting the initial certification report-No 2AD/34/60600756/00/EN/001 together with the annual surveillance reports or the certifying organization.

This certificate is granted subject to Vinçotte nv's General Regulations.



Signed for the certification body :

Frank DE BONDT
Chairman Certification Committee



Annex to the Certificate

ISO 3834-2:2006 Management of Quality in Welding Comprehensive quality requirements

Scope of Activity

The used product standards and/or regulation frame:

National law's for Transportation of Fluids (Belgium, France, Netherlands,...)

Implementing the following Welding Process(es) according to ISO 4063 :

- 111 manual metal arc welding – without PWHT
- 141 TIG welding with solid filler material – without PWHT
- 135 MAG welding with solid wire electrode – without PWHT
- 136 MAG welding with flux cored electrode – without PWHT
- 138 MAG welding with flux cored with metal wire – without PWHT

For parent material(s) of the ISO/TR 15608 grouping of materials :

- steel group 1** Steels with a specified minimum yield strength $R_{eH} \leq 460 \text{ N/mm}^2$
- steel group 2** Thermomechanically treated fine-grain steels and cast steels with a specified minimum yield strength $R_{eH} > 360 \text{ N/mm}^2$
- steel group 3.1** Quenched and tempered fine-grain steels with a specified minimum yield strength $360 \text{ N/mm}^2 < R_{eH} \leq 690 \text{ N/mm}^2$
- steel group 8.1** Austenitic stainless steels with $\text{Cr} \leq 19 \%$
- Steel group 10.1** Austenitic ferritic stainless steels with $\text{Cr} \leq 24 \%$

Under the supervision of the Responsible Welding Coordinator – RWC*, according ISO 14731 :

Baptiste Lapage – IWE (No IWE-BE 00394)

* The RWC has been submitted to the required technical interview.

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Signed for the certification body :

A handwritten signature in blue ink, appearing to read "Frank DE BONDT", written over a horizontal line.

Frank DE BONDT
Chairman Certification Committee

