

# CERTIFICATE

## ISO 3834-2:2021

Management of Quality in Welding  
Comprehensive quality requirements

### Vinçotte nv,

Jan Olieslagerslaan 35  
B-1800 Vilvoorde - Belgium

This is to certify that the following company @ location(s)

**DENYS nv**  
[headquarters]

Industrieweg 124  
B-9032 Wondelgem  
Belgium

**DENYS Engineers &  
Contractors bv**  
[Dutch office]

Darwinstraat 5  
2722 PX Zoetermeer  
Netherlands

**DENYS France SAS**  
[French office]

29 rue Nicolas Leblanc  
33700 Merignac  
France

Has established and maintains a quality system according the requirements of

**ISO 3834 part 2 ed.2021**

For the following product(s) or service range(s)

**Manufacturing of pipelines, metallic pressure bearing piping systems  
and accessories, with an operating pressure  $\geq 10$  bar<sub>g</sub>**

With the Scope of Activity stated in the attached Annex to this certificate

Certificate number: **21 WMS/2 34**  
Date of first issue: **16<sup>th</sup> December 2021**  
Date of current issue: **16<sup>th</sup> December 2021**  
Expiration date : **15<sup>th</sup> December 2026**

Further clarifications regarding the scope of this certificate and the applicability of ISO 3834-series:2006 requirements may be obtained by consulting the initial certification report-No ANT/34/61033420/00/EN/001 together with the annual surveillance reports of the certifying organization.

This certificate is granted subject to Vinçotte nv's General Regulations.



Signed for the certification body :

Frank DE BONDT  
Chairman Certification Committee



# Annex to the Certificate

## ISO 3834-2:2021 Management of Quality in Welding Comprehensive quality requirements

### Scope of Activity

The used product standards and/or regulation frame:

EN 12732 – ISO 13623 – ISO 13847 – EN 1594 – EN 13941 & Client Specifications  
National laws for Transportation of Fluids (Belgium, France, The Netherlands, ...)  
API 1104 – ASME B31.3 – ASME B31.4 – ASME B31.8 – ASME B31.12 – ASME IX

Implementing the following Welding Process(es) according to ISO 4063 :

<b>111</b>	manual metal arc welding – without PWHT
<b>141</b>	TIG welding with solid filler material – without PWHT
<b>135</b>	MAG welding with solid wire electrode – without PWHT
<b>136</b>	MAG welding with flux cored electrode – without PWHT
<b>138</b>	MAG welding with flux cored with metal wire – without PWHT

For parent material(s) of the ISO/TR 15608 grouping of materials :

<b>steel group 1</b>	Steels with a specified minimum yield strength $R_{eH} \leq 460$ N/mm <sup>2</sup>
<b>steel group 2</b>	Thermomechanically treated fine-grain steels and cast steels with a specified minimum yield strength $R_{eH} > 360$ N/mm <sup>2</sup>
<b>steel group 3.1</b>	Quenched and tempered fine-grain steels with a specified minimum yield strength 360 N/mm <sup>2</sup> < $R_{eH} \leq 690$ N/mm <sup>2</sup>
<b>steel group 8.1</b>	Austenitic stainless steels with Cr $\leq 19$ %
<b>Steel group 10.1</b>	Austenitic ferritic stainless steels with Cr $\leq 24$ %

Under the supervision of the Responsible Welding Coordinator – RWC\*, according ISO 14731 :

**Baptiste Lapage – IWE (No IWE-BE 00394)**

\* The RWC has been submitted to the required technical interview.

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Signed for the certification body :

A handwritten signature in blue ink, appearing to read "Frank DE BONDT".

Frank DE BONDT  
Chairman Certification Committee

