

# CERTIFICATE

## ISO 3834-2:2006 Management of Quality in Welding Comprehensive quality requirements

### Vinçotte nv,

Jan Olieslagerslaan 35  
B-1800 Vilvoorde - Belgium

This is to certify that the following company @ location(s)

**DENYS nv**  
[headquarters]  
Industrieweg 124  
B-9032 Wondelgem  
Belgium

**DENYS Engineers & Contractors bv**  
[Dutch office]  
Darwinstraat 5  
2722 PX Zoetermeer  
Netherlands

Has established and maintains a quality system according the requirements of

**ISO 3834 part 2** ed.2006

For the following product(s) or service range(s)

**Manufacturing of pipelines, metallic pressure bearing piping systems  
and accessories, with an operating pressure  $\geq 10$  bar<sub>g</sub>**

With the Scope of Activity stated in the attached Annex to this certificate

Certificate number: **2016 WMS 16 Rev 1**  
Date of first issue: **16<sup>th</sup> December 2016**  
Date of current issue: **23<sup>rd</sup> February 2017**  
Expiration date : **15<sup>th</sup> December 2021**

Further clarifications regarding the scope of this certificate and the applicability of ISO 3834-series:2006 requirements may be obtained by consulting the initial certification report-No 2AD/34/60600756/00/EN/001 together with the annual surveillance reports or the certifying organization.

This certificate is granted subject to Vinçotte nv's General Regulations.



Signed for the certification body :

Frank DE BONDT  
Chairman Certification Committee



# Annex to the Certificate

## ISO 3834-2:2006 Management of Quality in Welding Comprehensive quality requirements

### Scope of Activity

The used product standards and/or regulation frame:

National law's for Transportation of Fluids (Belgium, France, Netherlands,...)

Implementing the following Welding Process(es) according to ISO 4063 :

- 111** manual metal arc welding – without PWHT
- 141** TIG welding with solid filler material – without PWHT
- 135** MAG welding with solid wire electrode – without PWHT
- 136** MAG welding with flux cored electrode – without PWHT

For parent material(s) of the ISO/TR 15608 grouping of materials :

- steel group 1** Steels with a specified minimum yield strength  $R_{eH} \leq 460 \text{ N/mm}^2$
- steel group 2** Thermomechanically treated fine-grain steels and cast steels with a specified minimum yield strength  $R_{eH} > 360 \text{ N/mm}^2$
- steel group 3.1** Quenched and tempered fine-grain steels with a specified minimum yield strength  $360 \text{ N/mm}^2 < R_{eH} \leq 690 \text{ N/mm}^2$
- steel group 8.1** Austenitic stainless steels with  $\text{Cr} \leq 19 \%$
- Steel group 10.1** Austenitic ferritic stainless steels with  $\text{Cr} \leq 24 \%$

Under the supervision of the Responsible Welding Coordinator – RWC\*, according ISO 14731 :

**Baptiste Lapage – IWE (No IWE-BE 00394)**

\* The RWC has been submitted to the required technical interview.

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